

Supplier:
 Permatex, Inc.
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Material Safety Data Sheet

1. PRODUCT IDENTIFICATION

Product Name: 82565 PLASTIC BONDER 2G PART 1
 Item No: ECGEL3
 Product Type: Cyanoacrylate ester

2. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients	Percent	ACGIH 8 Hr. TWA:	OSHA 8 Hr. TWA:
ETHYL CYANOACRYLATE 7085-85-0	90-100	0.2 ppm TWA	
SILICA, AMORPHOUS TREATED 68909-20-6	1-10	10 mg/m3 inhal; 3 mg/m3 respir	20 mppcf
POLY (METHYL METHACRYLATE) 9011-14-7	1-10		
1,4-DIHYDROXYBENZENE 123-31-9	0.1-0.5	2 mg/m3 TWA	2 mg/m3 TWA

3. HAZARDS IDENTIFICATION

Toxicity: Skin contact may cause burns. Bonds skin rapidly and strongly. Causes eye irritation. Irritates mucous membranes.
Primary Routes of Entry: Eye and skin contact, ingestion, inhalation.
Signs and Symptoms of Exposure: Vapor is irritating to eyes and mucous membranes above TLV. Prolonged and repeated overexposure to vapors may produce symptoms of non-allergic asthma in sensitive individuals.

Ingredients	Percent	NTP:	ACGIH Carcinogens	IARC:
POLY (METHYL METHACRYLATE) 9011-14-7	1-10			Group 3 Vol. 19, pg 187; 1979
1,4-DIHYDROXYBENZENE 123-31-9	0.1-0.5	male rat-some evidence; female rat-some evidence; male mice-no evidence; female mice-some evidence	A3 - Animal Carcinogen	Group 3 Vol. 71, pg 691; 1999

Medical Conditions Recognized as Being Aggravated by Exposure: None known

4. FIRST AID MEASURES

Ingestion: Ingestion is not likely. The adhesive solidifies and adheres in the mouth. If lips are accidentally stuck together, apply lots of warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth. Peel or roll lips apart. Do not try to pull the lips with direct opposing action. Saliva will lift the adhesive in one half to two days.

Inhalation: If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin Contact: Remove excess adhesive. Soak in warm, soapy water. The adhesive will come loose from the skin in several hours. Cured adhesive does not present a health hazard even when bonded to the skin. For skin adhesion, first immerse the bonded surfaces in warm, soapy water. Peel or roll the surfaces apart with the aid of a blunt edge, e.g., spatula or teaspoon handle; then remove adhesive from the skin with soap and water. Do not try to pull surfaces apart with a direct opposing action. Cyanoacrylates give off heat on solidification. In rare cases, a large drop will increase in temperature

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Item No: ECGEL3

Eye Contact:

enough to cause a burn. Burns should be treated normally after the lump of cyanoacrylate is released from the tissue as described above.

In the event that eyelids are stuck together or bonded to the eyeball, wash thoroughly with warm water and apply a gauze patch. The eye will open without further action, typically in 1-4 days. There will be no residual damage. Do not try to open the eyes by manipulation. If cyanoacrylate is introduced into the eyes, it will attach to the eye protein and will disassociate from it over intermittent periods, generally several hours. This will cause periods of weeping until clearance is achieved. During this period, double vision may be experienced together with a lachrymatory effect, and it is important to understand the cause and realize that disassociation will normally occur within a matter of hours, even with gross contamination.

5. FIRE FIGHTING MEASURES

Flash Point (°F/C): 185 degrees F. Method: Tag Closed Cup
Recommended Extinguishing Media: Carbon Dioxide, Dry Chemicals, Foam.
Special Fire-Fighting Procedures: Firefighters should wear self-contained breathing apparatus.
Hazardous Products Formed by Fire or Thermal Decomposition: Irritating vapors.
Unusual Fire/Explosion Hazards: May polymerize exothermically.
Lower Explosive Limit: Not determined.
Upper Explosive Limit: Not determined.

6. ACCIDENTAL RELEASE MEASURES

Spill Procedures: Flood with water to polymerize. Maintain good ventilation. Take up with an inert absorbent. Store in a closed waste container until disposal.

7. HANDLING AND STORAGE

Storage: Store below 75 degrees F.
Handling: Avoid contact with skin and eyes. Do not inhale vapors. Keep container closed when not in use. Wash hands before eating and smoking.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Eyes: Safety glasses or goggles.
Skin: Nitrile coated apron or clothing. Do not use cotton. Polyethylene or rubber gloves
Ventilation: Positive down-draft exhaust ventilation should be provided to maintain vapor concentrations below TLV.
Respiratory Protection: An approved respirator (i.e. NIOSH, etc.) should be worn when exposures are expected to exceed the applicable limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Gel
Odor: SHARP/IRRITATING
Boiling Point (°F): More than 300 degrees F.
pH: Does not apply
Solubility in Water: Polymerized
Specific Gravity: 1.1 @ 75 degrees F.
VOC Content(Wt.%): 76% by weight; 836 g/l
Vapor Pressure: Less than 0.2 mm Hg @ 75 degrees F.
Vapor Density (Air=1): Approximately 3
Evaporation Rate: Not Determined

10. STABILITY AND REACTIVITY

Chemical Stability: Stable at normal conditions
Hazardous Polymerization: MAY OCCUR Hazardous polymerization may occur if over-catalyzed or insufficiently aerated after catalyzation. This polymerization is exothermic.
Incompatibilities: Polymerized by contact with water, alcohols, amines or alkalis.
Conditions to Avoid: Avoid contact with clothes, fabrics, rags or tissue. Contact with these material may cause polymerization.
Hazardous Products Formed by Fire or Thermal Decomposition: Irritating vapors.

Product Name: 82565 PLASTIC BONDER 2G PART 1
Item No: ECGEL3

11. TOXICOLOGICAL INFORMATION

See Section 3

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended Method of Disposal: Disposal should be made in accordance with federal, state and local regulations.
US EPA Waste Number: NH - Not a RCRA Hazardous Waste Material

14. TRANSPORT INFORMATION

DOT (49CFR 172)

Domestic Ground Transport

DOT Shipping Name: Unrestricted
Hazard Class: NONE
UN/ID Number: None
Marine Pollutant: None

IATA

Proper Shipping Name: Unrestricted (Not more than one pint)
Class or Division: None
UN/NA Number: NONE

IMDG

Proper Shipping: Unrestricted
Hazard Class: None
UN Number: None

15. REGULATORY INFORMATION

SARA 313 Chemicals: The following component(s) is listed as a SARA Section 313 Toxic Chemical.
NONE

CALIFORNIA PROP 65:

No California Prop 65 chemicals are known to be present.

TSCA Inventory Status:

All components of this product are listed (or exempt) on the EPA TSCA inventory.

16. OTHER INFORMATION

Estimated NFPA Rating: HEALTH 2, FLAMMABILITY 2, REACTIVITY 1
Estimated HMIS Classification: HEALTH 2, FLAMMABILITY 2, PHYSICAL HAZARD 0

NFPA is a registered trademark of the National Fire Protection Assn.
HMIS is a registered trademark of the National Paint and Coatings Assn.

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Revision Number: 0

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Material Safety Data Sheet

1. PRODUCT IDENTIFICATION

Product Name: 82565 PLASTIC BONDER 2G PART 2
 Item No: AC70D
 Product Type: Activator

2. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients	Percent	ACGIH 8 Hr. TWA:	OSHA 8 Hr. TWA:
ACETONE 67-64-1	90-100	500 ppm TWA; 1188 mg/m3 TWA	1000 ppm TWA; 2400 mg/m3 TWA
SUBSTITUTED AMINE MIXTURE	0.1-1.0		

3. HAZARDS IDENTIFICATION

Toxicity: Ingestion may irritate digestive tract and cause nausea, vomiting and diarrhea. May cause nose, throat and respiratory irritation. May cause skin irritation in sensitive individuals. Aspiration hazard if swallowed. May cause moderate eye irritation. Prolonged exposure may cause liver and kidney effects and may affect the central nervous system.

Primary Routes of Entry: Eye and skin contact, ingestion, inhalation.

Signs and Symptoms of Exposure: Coughing, chest pains, difficulty breathing, lung irritation, edema (which can be fatal), gastrointestinal disturbances, nausea, headache, vomiting, narcosis, coma and asphyxia. Eyes: Exposure to liquid or vapor causes mild eye irritation. Symptoms may include burning, tearing, redness, stinging, blurred vision and corneal injury.

Ingredients	Percent	NTP:	ACGIH Carcinogens	IARC:
ACETONE 67-64-1	90-100		A4 - Not Classifiable as a Human Carcinogen	

Medical Conditions Recognized as Being Aggravated by Exposure: Heart disease and respiratory disorders. Preexisting skin disorders.

4. FIRST AID MEASURES

Ingestion: If swallowed, DO NOT induce vomiting. Keep individual calm. Obtain medical attention.

Inhalation: If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin Contact: Remove contaminated clothing. Wash area with soap and water. If irritation persists, seek medical attention.

Eye Contact: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

5. FIRE FIGHTING MEASURES

Flash Point (°F/C): 1.4 degrees F, Method: Tag Closed Cup

Recommended Extinguishing Media: Carbon Dioxide, Dry Chemicals, Foam.

Special Fire-Fighting Procedures: Firefighters should wear self-contained breathing apparatus.

Hazardous Products Formed by Fire or Thermal Decomposition: Irritating vapors.

Unusual Fire/Explosion Hazards: Vapors may travel from container toward sources of ignition and flashback.

Product Name: 82565 PLASTIC BONDER 2G PART 2
Item No: AC70D

Lower Explosive Limit: 2.5
Upper Explosive Limit: 12.8

6. ACCIDENTAL RELEASE MEASURES

Spill Procedures: Eliminate all sources of ignition. Maintain good ventilation. Take up with an inert absorbent. Store in a closed waste container until disposal.

7. HANDLING AND STORAGE

Storage: Store away from heat, sparks or open flame. Do not store at temperatures above 120 degrees F. Keep in cool and dark place. Avoid direct sunlight.

Handling: Avoid contact with skin and eyes. Do not inhale vapors. Do not use near heat, sparks or open flame. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Eyes: Safety glasses or goggles.

Skin: Rubber or plastic gloves

Ventilation: General; local exhaust ventilation as necessary to control any air contaminants to within their exposure limits during the use of this product.

Respiratory Protection: An approved respirator (i.e. NIOSH, etc.) should be worn when exposures are expected to exceed the applicable limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Clear liquid

Odor: Ketone odor.

Boiling Point (°F): 133 degrees F.

pH: Does not apply

Solubility in Water: Complete

Specific Gravity: 0.79

VOC Content(Wt.%): 99.9% by weight; 680 g/l

Vapor Pressure: 181 mm Hg @ 20 degrees C.

Vapor Density (Air=1): 2.0 (air = 1)

Evaporation Rate: >7 (ether = 1)

10. STABILITY AND REACTIVITY

Chemical Stability: Stable at normal conditions

Hazardous Polymerization: WILL NOT OCCUR

Incompatibilities: Strong oxidizers.

Conditions to Avoid: High temperatures.

Hazardous Products Formed by Fire or Irritating vapors.

Thermal Decomposition:

11. TOXICOLOGICAL INFORMATION

See Section 3

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended Method of Disposal: Disposal should be made in accordance with federal, state and local regulations.

US EPA Waste Number: D001 as per 40CFR 261.21

14. TRANSPORT INFORMATION

DOT (49CFR 172)

Domestic Ground Transport

DOT Shipping Name: Consumer Commodity (not more than one liter)

Hazard Class: ORM-D

Product Name: 82565 PLASTIC BONDER 2G PART 2
Item No: AC70D

UN/ID Number: None
Marine Pollutant: None
IATA
Proper Shipping Name: Consumer Commodity (Not more than 500 ml)
Class or Division: Class 9
UN/NA Number: ID 8000
IMDG
Proper Shipping: Acetone, Solution, Limited Quantity
Hazard Class: Class 3, PG II
UN Number: UN 1090

15. REGULATORY INFORMATION

SARA 313 Chemicals: The following component(s) is listed as a SARA Section 313 Toxic Chemical.
NONE

CALIFORNIA PROP 65:
No California Prop 65 chemicals are known to be present.

TSCA Inventory Status:
All components of this product are listed (or exempt) on the EPA TSCA inventory.

16. OTHER INFORMATION

Estimated NFPA Rating: HEALTH 1, FLAMMABILITY 3, REACTIVITY 0
Estimated HMIS Classification: HEALTH 1, FLAMMABILITY 3, PHYSICAL HAZARD 0

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